



## FW-NORE Natural Orange Flavor

Flavor West Manufacturing, LLC.

Version No: 1.1

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 2

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L.GHS.USA.EN

### SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

#### Product Identifier

Product name	FW-NORE Natural Orange Flavor
Synonyms	Not Available
Proper shipping name	Extracts, flavoring, liquid
Other means of identification	Not Available

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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#### Details of the manufacturer/importer

Registered company name	Flavor West Manufacturing, LLC.
Address	29400 Hunco Way, Lake Elsinore CA 92530 United States
Telephone	(951) 893-5120
Fax	(714) 276-1621
Website	www.FlavorWest.com
Email	Flavor@FlavorWest.com

#### Emergency telephone number

Association / Organisation	Chemwatch
Emergency telephone numbers	see below
Other emergency telephone numbers	see below

#### CHEMWATCH EMERGENCY RESPONSE

Primary Number	Alternative Number 1	Alternative Number 2
877 715 9305	+612 9186 1132	Not Available

Once connected and if the message is not in your preferred language then please dial 01

Una vez conectado y si el mensaje no está en su idioma preferido, por favor marque 02

### SECTION 2 HAZARDS IDENTIFICATION

#### Classification of the substance or mixture

Continued...

## FW-NORE Natural Orange Flavor



<b>GHS Classification</b>	Skin Sensitizer Category 1, Eye Irritation Category 2A, Flammable Liquid Category 3
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**Label elements**

<b>GHS label elements</b>	
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<b>SIGNAL WORD</b>	<b>WARNING</b>
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**Hazard statement(s)**

<b>H317</b>	May cause an allergic skin reaction
<b>H319</b>	Causes serious eye irritation
<b>H226</b>	Flammable liquid and vapour

**Precautionary statement(s) Prevention**

<b>P210</b>	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
<b>P233</b>	Keep container tightly closed.
<b>P280</b>	Wear protective gloves/protective clothing/eye protection/face protection.
<b>P240</b>	Ground/bond container and receiving equipment.
<b>P241</b>	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
<b>P242</b>	Use only non-sparking tools.
<b>P243</b>	Take precautionary measures against static discharge.
<b>P261</b>	Avoid breathing dust/fume/gas/mist/vapours/spray.
<b>P272</b>	Contaminated work clothing should not be allowed out of the workplace.

**Precautionary statement(s) Response**

<b>P363</b>	Wash contaminated clothing before reuse.
<b>P370+P378</b>	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
<b>P302+P352</b>	IF ON SKIN: Wash with plenty of water and soap
<b>P305+P351+P338</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>P333+P313</b>	If skin irritation or rash occurs: Get medical advice/attention.
<b>P337+P313</b>	If eye irritation persists: Get medical advice/attention.
<b>P303+P361+P353</b>	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

**Precautionary statement(s) Storage**

<b>P403+P235</b>	Store in a well-ventilated place. Keep cool.
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**Precautionary statement(s) Disposal**

<b>P501</b>	Dispose of contents/container to authorised chemical landfill or if organic to high temperature incineration
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**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS****Substances**

See section below for composition of Mixtures

**Mixtures**

Continued...

## FW-NORE Natural Orange Flavor

CAS No	%[weight]	Name
64-17-5	20-30	<u>ethanol</u>
57-55-6	70-80	<u>propylene glycol</u>
8008-57-9	5-10	<u>orange oil</u>
8028-48-6	1-5	<u>orange, sweet, extract</u>
8028-48-6	1-5	<u>Orange, sweet, Valencia extract</u>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

## SECTION 4 FIRST AID MEASURES

### Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Seek medical advice.</li> </ul>

### Indication of any immediate medical attention and special treatment needed

- ▶ Polyethylene glycols are generally poorly absorbed orally and are mostly unchanged by the kidney.
- ▶ Dermal absorption can occur across damaged skin (e.g. through burns) leading to increased osmolality, anion gap metabolic acidosis, elevated calcium, low ionised calcium, CNS depression and renal failure.
- ▶ Treatment consists of supportive care.

[Ellenhorn and Barceloux: Medical Toxicology]

For acute or short term repeated exposures to ethanol:

- ▶ Acute ingestion in non-tolerant patients usually responds to supportive care with special attention to prevention of aspiration, replacement of fluid and correction of nutritional deficiencies (magnesium, thiamine pyridoxine, Vitamins C and K).
- ▶ Give 50% dextrose (50-100 ml) IV to obtunded patients following blood draw for glucose determination.
- ▶ Comatose patients should be treated with initial attention to airway, breathing, circulation and drugs of immediate importance (glucose, thiamine).
- ▶ Decontamination is probably unnecessary more than 1 hour after a single observed ingestion. Cathartics and charcoal may be given but are probably not effective in single ingestions.
- ▶ Fructose administration is contra-indicated due to side effects.

Propylene glycol is primarily a CNS depressant in large doses and may cause hypoglycaemia, lactic acidosis and seizures.

- ▶ The usual measures are supportive care and decontamination (Ipecac/ lavage/ activated charcoal/ cathartics), within 2 hours of exposure should suffice.
- ▶ Check the anion gap, arterial pH, renal function and glucose levels.

Ellenhorn and Barceloux: Medical Toxicology

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

- ▶ Alcohol stable foam.

Continued...

## FW-NORE Natural Orange Flavor

- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

## Special hazards arising from the substrate or mixture

## Fire Incompatibility

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

## Advice for firefighters

## Fire Fighting

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course.

## Fire/Explosion Hazard

- ▶ Liquid and vapour are flammable.
- ▶ Moderate fire hazard when exposed to heat or flame.
- ▶ Vapour forms an explosive mixture with air.
- ▶ Moderate explosion hazard when exposed to heat or flame.

## SECTION 6 ACCIDENTAL RELEASE MEASURES

## Personal precautions, protective equipment and emergency procedures

## Minor Spills

- ▶ Remove all ignition sources.
- ▶ Clean up all spills immediately.
- ▶ Avoid breathing vapours and contact with skin and eyes.
- ▶ Control personal contact with the substance, by using protective equipment.

Chemical Class: alcohols and glycols  
For release onto land: recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
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## LAND SPILL - SMALL

cross-linked polymer - particulate	1	shovel	shovel	R, W, SS
cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	2	shovel	shovel	R, I, P
wood fiber - pillow	3	throw	pitchfork	R, P, DGC, RT
treated wood fiber - pillow	3	throw	pitchfork	DGC, RT
foamed glass - pillow	4	throw	pichfork	R, P, DGC, RT

## LAND SPILL - MEDIUM

cross-linked polymer - particulate	1	blower	skiloader	R,W, SS
polypropylene - particulate	2	blower	skiloader	W, SS, DGC
sorbent clay - particulate	2	blower	skiloader	R, I, W, P, DGC
polypropylene - mat	3	throw	skiloader	DGC, RT
expanded mineral - particulate	3	blower	skiloader	R, I, W, P, DGC
polyurethane - mat	4	throw	skiloader	DGC, RT

## Legend

DGC: Not effective where ground cover is dense

R; Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT: Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Continued...

## FW-NORE Natural Orange Flavor

## SECTION 7 HANDLING AND STORAGE

## Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Containers, even those that have been emptied, may contain explosive vapours.</li> <li>▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of overexposure occurs.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers in approved flammable liquid storage area.</li> <li>▶ Store away from incompatible materials in a cool, dry, well-ventilated area.</li> <li>▶ <b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> </ul>

## Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ Check that containers are clearly labelled and free from leaks.</li> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type.</li> </ul>
<b>Storage incompatibility</b>	<p>d-Limonene:</p> <ul style="list-style-type: none"> <li>▶ forms unstable peroxides in storage, unless uninhibited; may polymerise</li> <li>▶ reacts with strong oxidisers and may explode or combust</li> <li>▶ is incompatible with strong acids, including acidic clays, peroxides, halogens, vinyl chloride and iodine pentafluoride</li> <li>▶ flow or agitation may generate electrostatic charges due to low conductivity</li> <li>▶ Glycols and their ethers undergo violent decomposition in contact with 70% perchloric acid. This seems likely to involve formation of the glycol perchlorate esters (after scission of ethers) which are explosive, those of ethylene glycol and 3-chloro-1,2-propanediol being more powerful than glyceryl nitrate, and the former so sensitive that it explodes on addition of water.</li> <li>▶ Avoid oxidising agents, acids, acid chlorides, acid anhydrides, chloroformates.</li> </ul> <p>Alcohols</p> <ul style="list-style-type: none"> <li>▶ are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents.</li> </ul>

## PACKAGE MATERIAL INCOMPATIBILITIES

Not Available

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

## Control parameters

## OCCUPATIONAL EXPOSURE LIMITS (OEL)

## INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Levels (PELs) - Table Z1	ethanol	Ethyl alcohol (Ethanol)	1900 mg/m3 / 1000 ppm	Not Available	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	ethanol	Ethanol	Not Available	1000 ppm	Not Available	TLV® Basis: URT irr
US NIOSH Recommended Exposure Limits (RELs)	ethanol	Alcohol, Cologne spirit, Ethanol, EtOH, Grain alcohol	1900 mg/m3 / 1000 ppm	Not Available	Not Available	Not Available

## EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
ethanol	Ethyl alcohol; (Ethanol)	Not Available	Not Available	Not Available
propylene glycol	Propylene glycol; (1,2-Propanediol)	30 mg/m3	1300 mg/m3	7900 mg/m3

Ingredient	Original IDLH	Revised IDLH
ethanol	15,000 ppm	3,300 [LEL] ppm
propylene glycol	Not Available	Not Available
orange oil	Not Available	Not Available
orange, sweet, extract	Not Available	Not Available

Continued...

## FW-NORE Natural Orange Flavor

Orange, sweet, Valencia extract

Not Available

Not Available


**MATERIAL DATA**

For ethanol:

Odour Threshold Value: 49-716 ppm (detection), 101 ppm (recognition)

Eye and respiratory tract irritation do not appear to occur at exposure levels of less than 5000 ppm and the TLV-TWA is thought to provide an adequate margin of safety against such effects. Experiments in man show that inhalation of 1000 ppm caused slight symptoms of poisoning and 5000 ppm caused strong stupor and morbid sleepiness. Subjects exposed to 5000 ppm to 10000 ppm experienced smarting of the eyes and nose and coughing. Symptoms disappeared within minutes.

**Exposure controls**

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ PVC Apron.</li> <li>▶ PVC protective suit may be required if exposure severe.</li> <li>▶ Eyewash unit.</li> </ul>
<b>Thermal hazards</b>	Not Available

**Recommended material(s)****GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

**"Forsberg Clothing Performance Index".**

The effect(s) of the following substance(s) are taken into account in the

**computer-generated** selection:

FW-NORE Natural Orange Flavor

Material	CPI
PE/EVAL/PE	A
BUTYL	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NITRILE	C
NITRILE+PVC	C
PVC	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**Respiratory protection**

Not Available

Not Available

Continued...

## FW-NORE Natural Orange Flavor

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

## Information on basic physical and chemical properties

<b>Appearance</b>	Opaque yellow-orange		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	0.91
<b>Odour</b>	Characteristic	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Available
<b>Flash point (°C)</b>	27.67	<b>Taste</b>	Orange
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Flammable.	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water (g/L)</b>	Miscible	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Available

## SECTION 10 STABILITY AND REACTIVITY

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

## Information on toxicological effects

<b>Inhaled</b>	<p>The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of vapours, fumes or aerosols, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p>
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## FW-NORE Natural Orange Flavor

<b>Ingestion</b>	Accidental ingestion of the material may be damaging to the health of the individual.	
	Ingestion of ethanol may produce nausea, vomiting, gastrointestinal bleeding, abdominal pain and diarrhoea. Systemic effects:	
	Blood concentration:	Effects:
	<1.5 g/l	Mild: Impaired visual acuity, coordination and reaction time, emotional lability
	1.5-3.0 g/l	Moderate: Slurred speech, confusion, ataxia, emotional lability, perceptual and sensation disturbances possible blackout spells, and incoordination with impaired objective performance in standardised tests. Possible diplopia, flushing, tachycardia, sweating and incontinence.
<b>Skin Contact</b>	<p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>The material may produce moderate skin irritation; limited evidence or practical experience suggests, that the material either:</p> <ul style="list-style-type: none"> <li>▶ produces moderate inflammation of the skin in a substantial number of individuals following direct contact and/or</li> <li>▶ produces significant, but moderate, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period.</li> </ul> <p>Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis.</p>	
<b>Eye</b>	<p>Limited evidence exists, or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals and/or is expected to produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p> <p>Direct contact of the eye with ethanol may cause immediate stinging and burning with reflex closure of the lid and tearing, transient injury of the corneal epithelium and hyperaemia of the conjunctiva. Foreign-body type discomfort may persist for up to 2 days but healing is usually spontaneous and complete.</p>	
<b>Chronic</b>	<p>Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.</p> <p>On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>Limited evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a significant number of individuals at a greater frequency than would be expected from the response of a normal population.</p>	
<b>FW-NORE Natural Orange Flavor</b>	TOXICITY	IRRITATION
	Not Available	Not Available
<b>ethanol</b>	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 17100 mg/kg <sup>[1]</sup>	Eye (rabbit): 500 mg SEVERE
	Inhalation (rat) LC50: 64000 ppm/4h <sup>[2]</sup>	Eye (rabbit):100mg/24hr-moderate
	Oral (rat) LD50: >11872769 mg/kg <sup>[1]</sup>	Skin (rabbit):20 mg/24hr-moderate
		Skin (rabbit):400 mg (open)-mild
<b>propylene glycol</b>	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): 100 mg - mild
	Oral (rat) LD50: 20000 mg/kg <sup>[2]</sup>	Eye (rabbit): 500 mg/24h - mild
		Skin(human):104 mg/3d Intermit Mod
		Skin(human):500 mg/7days mild
<b>orange oil</b>	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg <sup>[2]</sup>	Skin (rabbit): 500mg/24h moderate
	Oral (rat) LD50: >5000 mg/kg <sup>[2]</sup>	
<b>orange, sweet, extract</b>	TOXICITY	IRRITATION



## FW-NORE Natural Orange Flavor

	Dermal (rabbit) LD50: >5000 mg/kg <sup>[2]</sup>	Skin (rabbit): 500mg/24h moderate
	Oral (rat) LD50: >5000 mg/kg <sup>[1]</sup>	
Orange, sweet, Valencia extract	TOXICITY	
	Dermal (rabbit) LD50: >5000 mg/kg <sup>[2]</sup>	IRRITATION
	Oral (rat) LD50: >5000 mg/kg <sup>[1]</sup>	Not Available
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's msds. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>ETHANOL</b>	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
<b>PROPYLENE GLYCOL</b>	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. The acute oral toxicity of propylene glycol is very low, and large quantities are required to cause perceptible health damage in humans.
<b>ORANGE, SWEET, EXTRACT</b>	for cold-pressed oil
<b>FW-NORE Natural Orange Flavor &amp; ORANGE OIL &amp; ORANGE, SWEET, EXTRACT &amp; ORANGE, SWEET, VALENCIA EXTRACT</b>	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.

<b>Acute Toxicity</b>	⊖	<b>Carcinogenicity</b>	⊖
<b>Skin Irritation/Corrosion</b>	⊖	<b>Reproductivity</b>	⊖
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	⊖
<b>Respiratory or Skin sensitisation</b>	✓	<b>STOT - Repeated Exposure</b>	⊖
<b>Mutagenicity</b>	⊖	<b>Aspiration Hazard</b>	⊖

**Legend:** ✓ – Data required to make classification available  
 ✗ – Data available but does not fill the criteria for classification  
 ⊖ – Data Not Available to make classification

## CMR STATUS

<b>CARCINOGEN</b>	ethanol	US Environmental Defense Scorecard Suspected Carcinogens	IARC HAZMAP, NTP-C
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## SECTION 12 ECOLOGICAL INFORMATION

## Toxicity

## NOT AVAILABLE

Ingredient	Endpoint	Test Duration	Effect	Value	Species	BCF
ethanol	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
propylene glycol	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
orange oil	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
orange, sweet, extract	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
Orange, sweet, Valencia extract	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available

Continued...

## FW-NORE Natural Orange Flavor

Harmful to aquatic organisms.

When ethanol is released into the soil it readily and quickly biodegrades but may leach into ground water; most is lost by evaporation. When released into water the material readily evaporates and is biodegradable.

Ethanol does not bioaccumulate to an appreciable extent.

**Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
ethanol	LOW (Half-life = 2.17 days)	LOW (Half-life = 5.08 days)
propylene glycol	LOW	LOW
orange, sweet, extract	HIGH	HIGH
Orange, sweet, Valencia extract	HIGH	HIGH

**Bioaccumulative potential**

Ingredient	Bioaccumulation
ethanol	LOW (LogKOW = -0.31)
propylene glycol	LOW (BCF = 1)
orange, sweet, extract	HIGH (LogKOW = 5.6842)
Orange, sweet, Valencia extract	HIGH (LogKOW = 5.6842)


**Mobility in soil**

Ingredient	Mobility
ethanol	HIGH (KOC = 1)
propylene glycol	HIGH (KOC = 1)
orange, sweet, extract	LOW (KOC = 2899)
Orange, sweet, Valencia extract	LOW (KOC = 2899)

**SECTION 13 DISPOSAL CONSIDERATIONS****Waste treatment methods**

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and MSDS and observe all notices pertaining to the product.</li> </ul>
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**SECTION 14 TRANSPORT INFORMATION****Labels Required**

	
<b>Marine Pollutant</b>	NO

**Land transport (DOT)**

<b>UN number</b>	1197
<b>Packing group</b>	III
<b>UN proper shipping name</b>	Extracts, flavoring, liquid
<b>Environmental hazard</b>	No relevant data
<b>Transport hazard class(es)</b>	Class 3

## FW-NORE Natural Orange Flavor

<b>Special precautions for user</b>	Special provisions	149, IB2, T4, TP1, TP8

## Air transport (ICAO-IATA / DGR)

<b>UN number</b>	1197	
<b>Packing group</b>	III	
<b>UN proper shipping name</b>	Extracts, flavouring, liquid	
<b>Environmental hazard</b>	No relevant data	
<b>Transport hazard class(es)</b>	ICAO/IATA Class	3
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	3L
<b>Special precautions for user</b>	Special provisions	A3
	Cargo Only Packing Instructions	366
	Cargo Only Maximum Qty / Pack	220 L
	Passenger and Cargo Packing Instructions	355
	Passenger and Cargo Maximum Qty / Pack	60 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y344
	Passenger and Cargo Limited Maximum Qty / Pack	10 L

## Sea transport (IMDG-Code / GGVSee)

<b>UN number</b>	1197	
<b>Packing group</b>	III	
<b>UN proper shipping name</b>	EXTRACTS, FLAVOURING, LIQUID	
<b>Environmental hazard</b>	Not Applicable	
<b>Transport hazard class(es)</b>	IMDG Class	3
	IMDG Subrisk	Not Applicable
<b>Special precautions for user</b>	EMS Number	F-E , S-D
	Special provisions	223 955
	Limited Quantities	5 L

## SECTION 15 REGULATORY INFORMATION

## Safety, health and environmental regulations / legislation specific for the substance or mixture

<b>ethanol(64-17-5) is found on the following regulatory lists</b>	"US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants", "US - Hawaii Air Contaminant Limits", "US - California Permissible Exposure Limits for Chemical Contaminants", "US - Idaho - Limits for Air Contaminants", "US ACGIH Threshold Limit Values (TLV) - Carcinogens", "US - Vermont Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants", "US - Oregon Permissible Exposure Limits (Z-1)", "US - Michigan Exposure Limits for Air Contaminants", "US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Mutagens", "US - Alaska Limits for Air Contaminants", "US NIOSH Recommended Exposure Limits (RELs)", "US - Washington Permissible exposure limits of air contaminants", "US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants", "US - Minnesota Permissible Exposure Limits (PELs)", "US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants", "US ACGIH Threshold Limit Values (TLV)", "US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants", "US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory", "US OSHA Permissible Exposure Levels (PELs) - Table Z1", "US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Carcinogens"
<b>propylene glycol(57-55-6) is found on the following regulatory lists</b>	"US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)", "US - Washington Toxic air pollutants and their ASIL, SQER and de minimis emission values", "US AIHA Workplace Environmental Exposure Levels (WEELs)", "US Spacecraft Maximum Allowable Concentrations (SMACs) for Airborne Contaminants", "US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory"

## FW-NORE Natural Orange Flavor

orange oil(8008-57-9) is found on the following regulatory lists	"US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory"
orange, sweet, extract(8028-48-6) is found on the following regulatory lists	"Not Applicable"
Orange, sweet, Valencia extract(8028-48-6) is found on the following regulatory lists	"Not Applicable"

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	N (orange oil)
Japan - ENCS	N (orange oil; orange, sweet, extract; Orange, sweet, Valencia extract)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	N (orange, sweet, extract; Orange, sweet, Valencia extract)
<b>Legend:</b>	<i>Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)</i>

## SECTION 16 OTHER INFORMATION

## Other information

## Ingredients with multiple cas numbers

Name	CAS No
orange oil	68647-72-3, 8008-57-9
Orange, sweet, Valencia extract	8028-48-6, 97766-30-8

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

[www.chemwatch.net](http://www.chemwatch.net)

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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